

# DUOLOK® TUBE FITTINGS

Duolok tube fittings are designed, manufactured, and quality-controlled to be fully interchangeable with the Swagelok® brand of tube fittings, having identical

- Dimensions,
- Flow characteristics,
- Construction materials,
- Pressure ratings, and
- Series number.

To provide a reliable, leak-proof connection in instrumentation and process tubing systems, Duolok tube fittings consist of four precision-machined components: **Body 1**, **Front Ferrule 2**, **Back Ferrule 3**, and **Nut 4**.

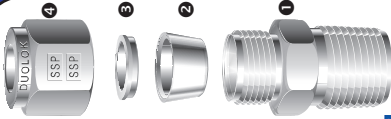
## Lifetime Warranty

Duolok tube fittings are covered by a lifetime limited warranty. Visit [www.mySSPusa.com](http://www.mySSPusa.com) for details.

# SSP

STAINLESS  
STEEL  
PRODUCTS

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[www.mySSPusa.com](http://www.mySSPusa.com)

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## INSTALLATION INSTRUCTIONS

1. Remove the tube fitting from protective bag.
2. Fully insert the tube into the Duolok tube fitting body, then hand tighten the Duolok nut. See figure #1, below.
3. While holding the fitting body stable with a back-up wrench, scribe the nut for a reference point and wrench-tighten 1 and 1/4 turn for sizes 1/4" - 1" and 3/4 of a turn for sizes 1/16" - 3/16". See figures #2 and #3.

